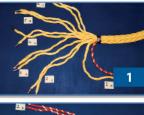


SPLICE INSTRUCTIONS TIPTO®TWELVE



















THE TOOLS YOU WILL NEED: Sharp knife, tape and a spike

This splice is suitable for 12 strand ropes, braided one over one.

START

- a. Start with measuring the length of the tail. It should at least be 12 full braiding pitches long. Wrap a tape around rope at the start point of the splice (photo 1);
- b. Tape the individual ends to keep yarns together. Then unlay the tail for the full 12 braiding pitches;
- Bend the rope to form the eye and add eye protection if required. A seizing or whipping may be used to keep two rope parts together at the start point of the splice;
- d. Divide the 12 strands into 6 pairs. 3 pairs of left hand lay and 3 pairs of right hand lay strands (photo 2).

SPLICING

Note: always tuck right hand lay strands under right hand lay strands and left under left.

- A. Tuck from the first pair (1R right red), the 1st strand under 6 strands (2 right, 2 left, 2 right) of the body (photo 3);
- B. Tuck the 2^{nd} right hand strand from this pair under 5 strands (photo 4);
- C. Continue tucking these strands under resp. the same 5th and 6th right hand strand of the body. (over one, under one, over one) (photo 5);
- D. Both strands are tucked in the same way 3 times in total. Only with the second strand a fourth tuck is made over one, under two (photo 6);
- E. The second pair of strands (2L, left, grey), are tucked under the 4th and 3rd strand of the body (photo 7). Continue here as well with tucking these strands over and under the same 4th and 3rd strand of the body. Again, only the second strand is tucked for a fourth time over one, under 2 (photo 8);



























- F. The third pair (3R, right, yellow), are tucked under resp. the 2^{nd} and 1^{st} strand of the body. Then follow the same procedure as described before (photo 9 + 10);
- G. The fourth pair (4L, left, black), go under resp. the 1st and 2nd strands of the body (calculated from the tucks made at F) Then follow same procedure (photo 11 + 12);
- H. The fifth set (5R, right, white), are both tucked under one strand, then follow same procedure (photo 13+14);
- I. The last pair (6L, left, blue) are tucked under resp. 2 and 3 strands, then follow the same procedure (photo 15+16);
- J. The splice is now finished. Tape the two most close laying ends together (if the procedure has been followed correctly then such a pair will consists out of a left and right hand laid strand) and cut off the over length (photo 17).

THE SPLICE IS NOW COMPLETE.

